



MAWA-300A

Pulsed Micro TIG Welder

Durable and reliable – this high performance **micro TIG welding** power supply is the perfect solution for welding coils and terminals, bus bars, and covered wires. Supplying between 30 and 300 amps of output power, this unit targets small components in the automotive, medical, battery, and electronics industry.

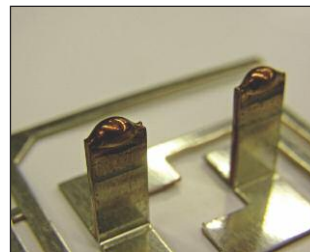
Unique **Touch Start** and **Pulsation** features offer a higher level of control as compared to competitive models, providing more consistent and reliable welds.

AMADA MIYACHI also supplies a full range of welding accessories for the MAWA-300A micro TIG welder, including torches, electrodes, torch stands, and safety helmets and gloves.

KEY FEATURES

- Capable of welding of conductive metals
- Pulsation feature significantly reduces porosity
- Touch Start feature controls and identifies weld location
- Monitoring function checks the upper and lower limits of the current as well as the envelope of the waveform and identifies process errors.
- Capable of welding of dissimilar materials
- Digital programming interface facilitates easy pulse form control
- Supports multiple weld schedules

TYPICAL APPLICATIONS



Bus bars



Wire to bus bar



Bus bar

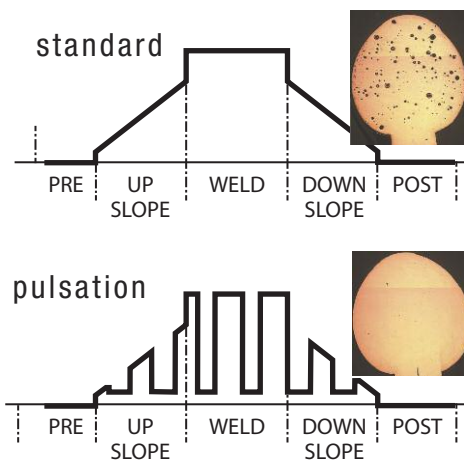


Tab welding

PULSATION

Pulsation allows the user to selectively turn the current on and off during the weld. The frequency can be up to 5 kHz for very rapid firing. **Pulsation** results in:

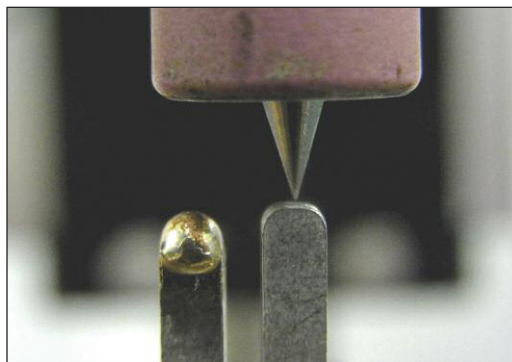
- Controlled heat input to the part
- Elimination of internal porosity and external dimples
- Uniform size and shape of welds



TOUCH START

Touch Start drives the electrode to contact the workpiece and then retract at a given speed. The electrode starts firing in low current at a short distance from the part, controlling the location of the weld, and reducing the electrical noise emitted in the arc generation. Benefits of **Touch Start** include:

- Firing occurs as soon as the electrode starts to retract
- Low voltage operation – low HF noise
- Indicates and controls the location of the weld



TECHNICAL SPECIFICATIONS

General	
Power requirements	208 VAC , 3 phase, 50/60 Hz
Power consumption	7.13 kVA (@max. duty cycle 5%)
Control mode	Constant current
Welding parameters	
Output current	30-300 A
Weld time	0.1 - 4000 ms
Pulsation frequency	1 - 5000 Hz
Maximum duty cycle	5% @ 300 A 50% @ 80 A
Gas purge time	0.0 - 9.99 sec

WEIGHT & DIMENSIONS

Dimensions (L x W x H)	27.8 in x 8.3 in x 16 in (705 mm x 211 mm x 408 mm)
Weight	100 lbs (45 kg)



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